

1/5/16

SPLIT

DART AEROSPACE LTD	Work Order:	22941
Description: Cam Lock Shaft	Part Number:	D3393-3
Dwg: D3393 Rev. A page 3	Qty:	30 20
		Page 1 of 1

Step	Location	Procedure	By	Date	Qty
1	DC	Issue Traveler	AY	05.04.07	30
2	MC	Turn as per Folio FA509 and Dwg D3393 Material: AISI 303 SS Rod Ø0.375 (M303R0.375) Identify for D3393-3 Batch: M16656	EE	05.01.25	30
3	QC2	Inspect parts as they come off the CNC machine	EE	05.01.25	30
4	MV	Machine D3393-3 as per Folio FA509 and Dwg D3393 Identify as D3393-3	BL	05/04/26	20
5	QC2	Inspect parts as they come off the CNC machine	AY	05.01.26	20
6	QC8	Second check	EE	05/04/26	20
7	MV	Deburr	SB	05/04/26	20
8	QC5	Inspect work to Step 7	2	05.04.26	20
9	ST	Identify and Stock	SB	05/04/26	20
10	AC	Cost / part 6.43	Sgc	05.04.27	20
11	DC	Close W/O 4.65 Inspect Level 21	AY	05.04.29	20

Rev	Date	Change	Revised By	Approved
A	05.02.18	New issue	KJ/JLM	AY

RELEASED
1/5/16

all done. EE

Approved

